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INFORMATION DISCLOSURE CITATION (Use several sheets if necessary)										Applicants: Paul Vincent EVANS et al.									
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U.S. PATENT DOCUMENTS																			
Examiner Initial		Document Number						Date		Name		Class		Subclass		Filing Date if Appropriate			
jm		4 0 4 9 2 4 8						09/1977		Gjosteen et al.									
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Document Number		Date						Country		Class		Subclass		Translation Yes No					
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jm		"ASM Handbook: Casting", Vol. 15, ASM International; 1988, pp 313-314.																	
jm		Brusethaug et al., "The effect of process parameters on the fir-tree structure in DC-cast rolling ingots", (1987) pp 472-476.																	
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